

DH309

Care E1 Acid Catalysing Pigmented Textured Topcoat

DESCRIPTION & USES Two component acid catalysed, medium sheen, textured pigmented topcoat for furniture and fittings. The textured look covers minor defects in the substrate while increasing the scratch resistance of the surface. DH309 is formulated with low formaldehyde binders and low toxicity solvents to reduce risks with usage (contains NO aromatic hydrocarbons or Butanol). The formaldehyde emission in the finishing process and from the coated surface is below the E1 chamber value for board. This paint has excellent build and covering power making it one of the most efficient and cost effective finishes available. DH309 contains a special extender, which gives a pleasant texture effect with excellent surface resistance, flexibility and durability properties. The textured appearance occurs chemically during curing ensuring the finish is not rough and makes cleaning simple.

Recommended Application:

For use over undercoat DF1324. Furniture, joinery, shop-fitting, wardrobe & kitchen doors, commercial interiors.
N.B Not recommended for use on wet areas (i.e kitchen benchtops , vanity tops etc)

DRY FILM PROPERTIES

Colour: White, can be tinted to most colours
Gloss: Medium sheen

WET PROPERTIES

Solid content: 62% (approx)
Viscosity in drum: 130-140 seconds Ford Cup 4 @ 20°C
Shelf life: 6 months in sealed containers

APPLICATION

Method: Spraying conventional, curtain coating
Mixing Ratio: 7 parts DH309 to 1 part DV311 hardener
Thinning: DT8900 or BECKER22 at 25-35%
(Depending on the type of equipment used)
In hot/humid/rainy conditions NT573 can be added
Pot Life: 1-2 days (approx)
Drying: 8-10 hours at 20°C or 30-40 minutes at 70°C

NOTES Apply a wet, double header coat to achieve desired textured effect
Contact us for further information

FOR INDUSTRIAL USE ONLY Data shown are mean values and cannot be construed as product specifications. Users are advised to make their own tests to determine the suitability of products for their own purposes.

AUSTRALIAN DISTRIBUTORS FOR SHERWIN WILLIAMS

WA: TWENTY TWO SERVICES P/L **Tel** (08) 9206 0220 **Fax** (08) 9206 0974
NSW: CROMA COATINGS **Tel** (02) 9533 9122 **Fax** (02) 9533 9299
VIC: CROMA COATINGS VICTORIA **Tel** (03) 9768 2312 **Fax** (03) 9768 2389
QLD: CROMA COATINGS QUEENSLAND **Tel** (07) 3386 1000 **Fax** (07) 3386 1003

Email info@22croma.com.au
Web www.22croma.com.au